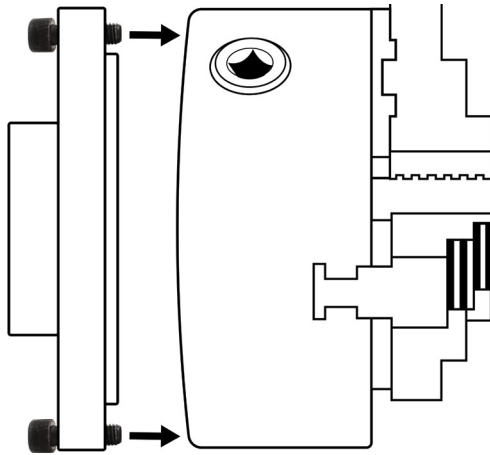
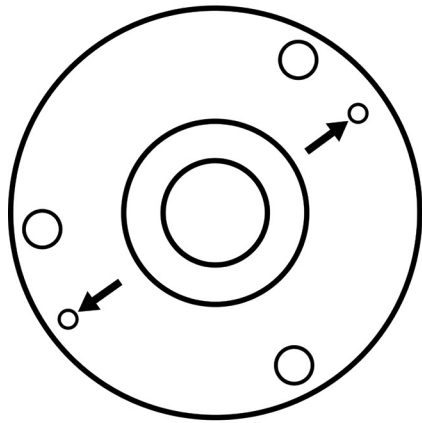
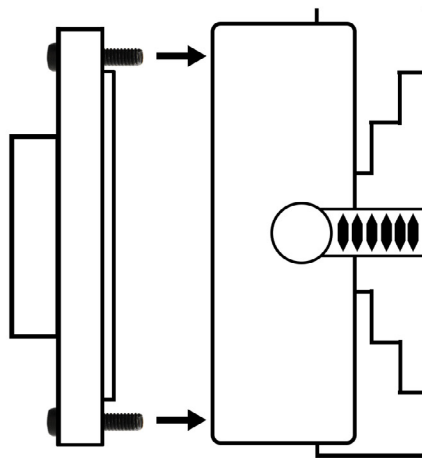
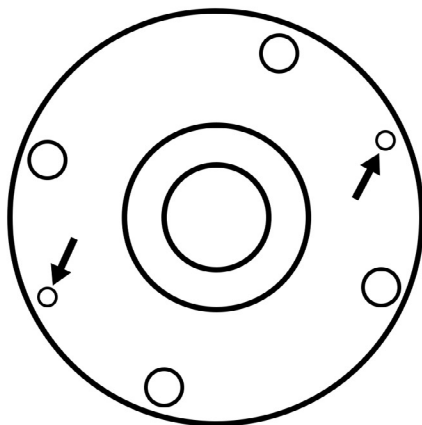


## Back Plate Removal



**Self Centering  
3 & 4 Jaw Chuck**



**Independent  
4 Jaw Chuck**

Your back plate may come with two or three additional screws (depending on type). These screws are used to separate the back plate from the chuck if you ever need to do maintenance. Since the back plate is an interference fit, it is the best option. Using a screwdriver or prybar to separate the two is not recommended. They are not used to mount the chuck to the back plate, mounting screws can be found included with the chuck.

There are two or three threaded holes 180 degrees apart (depending on type), simply thread the screws through the holes and turn equally until the back plate is free from the chuck. See illustration for more details.