

Calibration Procedure

SHARS

1. Before calibrating with a gage block, hold down the push button on the side of the frame to withdraw the two contact faces between the anvil and spindle.
2. Use a clean cloth to wipe clean both contact faces.
3. Actuate the push button repeatedly to eliminate the back-lash and rotate the dial face to having the dial hand pointed to 0.
4. Use a known gage block to calibrate the micrometer.
5. After repeatedly measuring the gage block and if the measurement is within ± 0.00005 ", It is within the allowable tolerance and is ready to use.

