

ONHU



Heat-Resistant Steel

Compatible Workpiece Materials



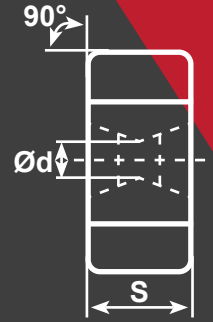
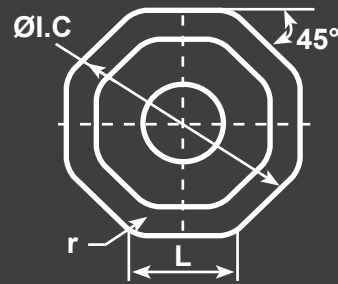
Steel



Stainless Steel



Cast Iron



SKU#	ANSI#	ISO#	L	ØI.C	S	Ød	r	START SPEED	START FEED
424-3109	ONHU-08T624R-GM	ONHU08T624RGM	0.251	0.791	0.248	0.209	0.094	M Vc: 500fsm (360-900) fz: 0.006in/z (0.004-0.012)	
424-3110	ONHU-08T624R-GM	ONHU08T624RGM	0.251	0.791	0.248	0.209	0.094	K Vc: 900fsm (500-950) fz: 0.008in/z (0.004-0.012)	

	P Steel	M Stainless Steel	K Cast Iron	N Ferrite Materials	S Heat-resistant steel	Coated grade						Cermet		Cemented Carbide					
SKU#	YBC302	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YB9320	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
424-3109	+	+	+	-					○										
424-3110					○														

+ Good Working Conditions
 ○ General Working Conditions
 - Adverse Working Conditions