

SEHT

Compatible Workpiece Materials



Steel



Stainless Steel



Heat-Resistant Steel

SKU#	ANSI#	ISO#	L	ØI.C	S	Ød	START SPEED	START FEED
424-1502	SEHT43AFSN	SEHT1204AFSN	0.5	0.5	0.188	0.217	M Vc: 720sfm (520-980)	fz: 0.039in/z (0.020-0.098)

	CVD Coating						PVD Coating						Cermet		Cemented Carbide				
Material	YBC302	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YB9320	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
P Steel	+	+	+	-				+	+	+	+		+	+	+	-			
M Stainless Steel	+	+	+	-				+	+	+	+		+	+	+	-			
K Cast Iron					○	-	+					○	+				+		-
N Ferrite Materials																		○	-
S Heat-resistant steel							+	○	○										
SKU#	YBC302	YBM251	YBM253	YBM351	YBD152	YBD252	YBG102	YBG202	YBG205	YB9320	YBG302	YBG152	YBG252	YNG151	YNG151C	YC30S	YD051	YD101	YD201
424-1502									●										

+ Good Working Conditions
 ○ General Working Conditions
 - Adverse Working Conditions