

WCMX

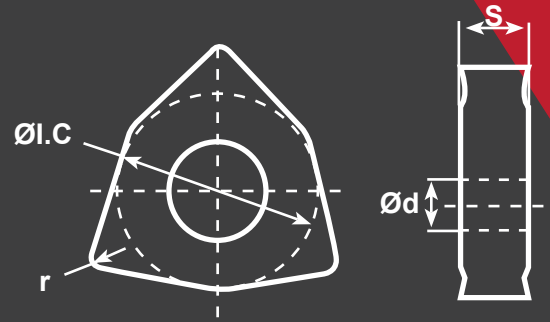
Compatible Workpiece Materials



Steel



Stainless Steel



SKU#	ANSI#	ISO#	ØI.C	S	Ød	r	START SPEED	START FEED
424-1967	WCMX1.81.52	WCMX030208R-PG	0.219	0.094	0.109	0.031	P Vc: 890sfm (590-1180) fz: 0.008in/z (0.004-0.016)	
							M Vc: 620sfm (360-890) fz: 0.008in/z (0.004-0.016)	
424-1968	WCMX21.52	WCMX040208R-PG	0.25	0.094	0.122	0.031	P Vc: 890sfm (590-1180) fz: 0.008in/z (0.004-0.016)	
							M Vc: 620sfm (360-890) fz: 0.008in/z (0.004-0.016)	
424-1969	WCMX25.22	WCMX050308R-PG	0.313	0.125	0.125	0.031	P Vc: 890sfm (590-1180) fz: 0.008in/z (0.004-0.016)	
							M Vc: 620sfm (360-890) fz: 0.008in/z (0.004-0.016)	
424-1970	WCMX32.52	WCMX06T308R-PG	0.375	0.156	0.146	0.031	P Vc: 890sfm (590-1180) fz: 0.008in/z (0.004-0.016)	
							M Vc: 620sfm (360-890) fz: 0.008in/z (0.004-0.016)	
424-1971	WCMX433	WCMX080412R-PG	0.5	0.187	0.169	0.047	P Vc: 890sfm (590-1180) fz: 0.008in/z (0.004-0.016)	
							M Vc: 620sfm (360-890) fz: 0.008in/z (0.004-0.016)	

SKU#	Coated cemented carbide														Cermet	Coated Cermet	Cemented Carbide												
	YBC151	YBC152	YBC251	YBC252	YBC351	YBC352	YBG102	YBG105	YBG202	YBG205	YBG212	YBM151	YBM251	YBM253			YBD052	YBD102	YBD151	YBD152	YBD252	YNG151	YNG151C	YC10	YC40	YD051	YD101	YD201	
424-1967								+																					
424-1968																													
424-1969																													
424-1970																													
424-1971																													

+ Good Working Conditions

○ General Working Conditions

— Adverse Working Conditions